



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G48224-G48230

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 7

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

Check Pilot Diameter = 1.5

Check for EVERY adapter **

Check pilot height > 0.06

Check bolt circle = 2.625

Check hole size fits for: .205

Check hole depth for flange thickness: 0.25

Check shaft diameter = 0.375

** Check for EVERY gearbox **

Check shaft engagement > 0.82

Verify ratio and "smoothness" of gearbox by spinning

Verify mounting bolts are correct qty and type of for all applicable adapters.

Verify access hole plug is present and clamping ring is accessible.

Verify bolts, plugs, and loose gears in a bag and wire to individual gearbox.

Verify key and keyways, if applicable

Verify output coupling bore size, if applicable

Verify shrink disc is present, if applicable

Verify order is complete.

Assemble gearbox / verify appearance and label

Clean gearbox and paint if necessary

Mount input coupling to gearbox if applicable.

Mount input adapter / lantern to gearbox if applicable.

Verify label is correct to order

Apply label to gearbox on a flat surface on gearbox.

Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Special Instruction

Prepared By: _____ Date: _____

Inspected By: Dave Date: 12.27.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47987-G47987

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 1

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By: Bill Date: 12-19-07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47988-G48005

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 18

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.500
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .005
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.02
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and lock washers in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Shipping Special Instructions

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Packaged By: _____ Date: _____

Inspected By: Bill Date: 12.19.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47904-G47908

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 5

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By: Dale Date: 12.14.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47909-G47912

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 4

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By: Bree Date: 12.14.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47433-G47457

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 25

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Shipping Special Instruction

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Packaged By: _____ Date: _____

Inspected By: Bull Date: 11.27.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47290-G47304

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 15

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Shipping Special Instruction

Packaged By: _____

Date: _____

Inspected By: Bell

Date: 11-13-07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47095-G47104

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 10

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Notes:
If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Shipping Special Instruction

Packaged By: _____

Date: _____

Inspected By: Bill

Date: 11.06.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46782-G46791

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 10

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Shipping Special Instruction

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Packaged By: _____ Date: _____

Inspected By: Joe Date: 10.24.07



GAM Inspection Form

Attn: Simon

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46577-G46596

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 20

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
* Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount Input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:
If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Shipping Special Instruction

Packaged By: _____

Date: _____

Inspected By: Bill

Date: 10.12.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46217-G46231

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 15

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Shipping Special Instruction

Empty box for shipping special instructions.

Packaged By: MP

Date: 9/27

Inspected By: MP

Date: 9/27



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46012-G46026

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 15

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Shipping Special Instruction

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Packaged By: _____

Date: _____

Inspected By: PJK

Date: 9.24.07



GAM Inspection Form

Record No. QRO-005-02
Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46005-G46011

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 7

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Shipping Special Instruction

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Packaged By: _____

Date: _____

Inspected By: 

Date: 9.24.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s ~~XXXXXXXXXX~~

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

ON BACK

Qty: ~~5~~ 10

Verify mounting dimensions

- Motor Mfg: Animatics Model: SM23XX
- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
 - Check pilot height > 0.062
 - Check boii circle = 2.625
 - Check hole size fits for: .205
 - Check hole depth for flange thickness: 0.19
 - Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
 - Check shaft engagement > 0.81
 - Verify ratio and "smoothness" of gearbox by spinning input
 - Verify mounting bolts are correct qty and type of for all applicable adapters.
 - Verify access hole plug is present and clamping ring bolt is accessible.
 - Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
 - Verify key and keyways, if applicable
 - Verify output coupling bore size = 0.375
 - Verify shrink disc is present, if applicable
 - Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
Drawing No: ARG503

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer. Motor bolts M5x16.

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By: RJK Date: 7/14/07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G45870-G45875

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 6

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

Shipping Special Instruction

Packaged By: _____

Date: _____

Inspected By: Bill

Date: 09.14.07



GAM Inspection Form

Record No. QRO-005-02
Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G45630-G45655

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 26

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bore circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Notes:

Give copy of Inspection sheet to shipping for IMAC orders.

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By:  Date: 01/31/07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G45388-G45403

Part Number: 701058

Type Code: EPL-N34-490G-[N23-B01]

Qty: 16

Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 3/8"

- Check Pilot Diameter = 1.5
** Check for EVERY adapter **
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.375
** Check for EVERY gearbox **
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

Shipping Special Instruction

Packaged By: _____ Date: _____

Inspected By: Bill Date: 08.14.07

08-15-07