

ARGONNE NATIONAL LABORATORY

ACCEPTANCE CRITERIA LISTING

1. DISTRIBUTION:

INSPECTION REQUIRED:



4. ORIGINATOR'S NAME & DIVISION: Glen Lawrence/AES 5. PHONE: 2-9298 6. DATE: 01/29/2007

9. FOR INSPECTION, DELIVER TO BLDG. NO.: N/A DIVISION: AES ATTN.: Glen Lawrence

10. AFTER INSPECTION, DELIVER TO BLDG. NO.: SLAC DIVISION: LCLS ATTN.: Rodd Pope

11. REFERENCES AND/OR REMARKS:

Items may be inspectex by LCLS QA at Contractor site prior to shipment with follow-up inspection at receiving site. First Articles from each contractor are to be shipped to ANL/APS to be tested and characterized. The remaining units shall be shipped directly to SLAC

15. ORIGINATOR OF PLAN: Glen Lawrence DATE: 00/00/0000

16. PLAN REVIEWED/APPROVED BY: DATE: 00/00/0000

17. QAR CONCURRENCE WITH PLAN: DATE: 00/00/0000

3. ACL NO.: E7-029034 LINE NBR: 1

7. PART NO. & NAME: L1430401-100396 Support Mover System 8. QUANTITY: 34

12. STEP NO.	13. INSPECTION/TEST REQUIREMENT	14. INSPECTION TEST LOCATION	18. ACCEPTED BY OR NONCONFORMANCE REPORT NO.	19. DATE
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1	Inspect shipping container for evidence of damage or rough handling	Receiving/Inspectio		
2	Review all required certification for compliance and completeness	ractor Fac. or Rec.		
3	Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for shipping damage	Receiving/Inspectio		
4	Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for completeness to print, including all loose parts	ractor Fac. or Rec.		
5	Review all test data required by Statement of Work	Receiving/Inspectio		

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12. STEP NO.	13. INSPECTION/TEST REQUIREMENT	14. INSPECTION TEST LOCATION	18. ACCEPTED BY OR NONCONFORMANCE REPORT NO.	19. DATE
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6	Optional Tests - Exercise the Cam Movers and cross slides under full load, set limit switches and check potentiometers, calibrate Cam movers	ANL or SLAC
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15. ORIGINATOR OF PLAN: DATE: 00/00/0000

16. PLAN REVIEWED/APPROVED BY: DATE: 00/00/0000

17. QAR CONCURRENCE WITH PLAN: DATE: 00/00/0000

3. ACL NO.: E7-029034 LINE NBR: 2

7. PART NO. & NAME: Undulator Girder 8. QUANTITY:

12. STEP NO.	13. INSPECTION/TEST REQUIREMENT	14. INSPECTION TEST LOCATION	18. ACCEPTED BY OR NONCONFORMANCE REPORT NO.	19. DATE
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|---|---|---------------------|--|--|
| 1 | Inspect shipping container for evidence of damage or rough handling | Receiving/Inspectio | | |
| 2 | Review all required certification for compliance and completeness | ractor Fac. or Rec. | | |
| 3 | Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for shipping damage | Receiving/Inspectio | | |
| 4 | Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for completeness to print, including all loose parts | ractor Fac. or Rec. | | |
| 5 | Review all test data required by Statement of Work | Receiving/Inspectio | | |

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3. ACL NO.: E7-029034

LINE NBR: 4

7. PART NO. & NAME: .

Undulator Girder

8. QUANTITY:

12. STEP NO.	13. INSPECTION/TEST REQUIREMENT	14. INSPECTION TEST LOCATION	18. ACCEPTED BY OR NONCONFORMANCE REPORT NO.	19. DATE
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|---|--|---------------------|--|--|
| 1 | Inspect shipping container for evidence of damage or rough handling | Receiving/Inspectio | | |
| 2 | Review all required certification for compliance and completeness | ractor Fac. or Rec. | | |
| 3 | Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for shipping damage | Receiving/Inspectio | | |
| 4 | Visual inspection of Fixed Support Full Assembly and Undulator Girder Assembly for completeness to print, including all loose parts | ractor Fac. or Rec. | | |
| 5 | Review all test data required by Statement of Work | Receiving/Inspectio | | |
| 6 | Optional Tests - Exercise the Cam Movers and cross slides under full load, set limit switches and check potentiometers, calibrate Cam movers | ANL or SLAC | | |