



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G48097-G48111

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 15

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

### Shipping Special Instruction

Empty box for shipping special instructions.

### Notes:

Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts. If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

\*\*\* Dan must be present to verify \*\*\*

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: *Buel* Date: *12.21.07*



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206 59

Customer: IMAC Motion Cont

Serial #'s G48006-G48075

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 20 <sup>10</sup>

### Verify mounting dimensions

Motor Mfg: NEMA Standard del: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .275
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > .02
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and lock washers in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

### Notes:

Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts. If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

\*\*\* Dan must be present to verify \*\*\*

### Shipping Special Instruction

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: Bill Date: 12.19.07



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47626-G47635

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 10

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

### Notes:

**Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts. If order is for IMAC, make a copy of the inspection sheet and send in box for customer.**

**\*\*\* Dan must be present to verify \*\*\***

### Shipping Special Instruction

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: Bill Date: 12-16-07



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G47670-G47689

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 20

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

#### Notes:

**Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts. If order is for IMAC, make a copy of the inspection sheet and send in box for customer.**

**\*\*\* Dan must be present to verify \*\*\***

### Shipping Special Instruction

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: Bill Date: 12.06.07



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46547-G46576

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 30

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

copy to customer

### Shipping Special Instruction

### Notes:

Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts.

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: Bill Date: 10-12-07



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G46232-G46251

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 20

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model: N23 - 1/4"

- Check Pilot Diameter = 1.5  
\*\* Check for EVERY adapter \*\* *Please do a full inspection*
- Check pilot height > 0.06
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.25
- Check shaft diameter = 0.25  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement > 0.82
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

*Include this sheet with shipment.*

### Notes:

**Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts.**

### Shipping Special Instruction

Packaged By: \_\_\_\_\_

Date: \_\_\_\_\_

Inspected By: CJ

Date: 9/27/07



# GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G45912-G45921

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 10

### Verify mounting dimensions

Motor Mfg: NEMA Standard Model:

- Check Pilot Diameter =  
\*\* Check for EVERY adapter \*\*
- Check pilot height >
- Check bolt circle =
- Check hole size fits for:
- Check hole depth for flange thickness:
- Check shaft diameter =  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement >
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete. *10 pcs*

### Shipping Special Instruction

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

#### Notes:

**Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts.**

Packaged By: \_\_\_\_\_

Date: \_\_\_\_\_

Inspected By: *CN*

Date: *9/19/07*



# GAM Inpsection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059

Customer: IMAC Motion Cont

Serial #'s G45319-G45373

Part Number: 700402

Type Code: UPL-N23-010G

Qty: 55

### Verify mounting dimensions

Motor Mfg: NEMA Standard    Model:

- Check Pilot Diameter =  
\*\* Check for EVERY adapter \*\*
- Check pilot height >
- Check bolt circle =
- Check hole size fits for:
- Check hole depth for flange thickness:
- Check shaft diameter =  
\*\* Check for EVERY gearbox \*\*
- Check shaft engagement >
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size, if applicable
- Verify shrink disc is present, if applicable
- Verify order is complete.

### Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

### Customer Specific Notes (Inspection)

None

### Verify special options

Notes:

Gearbox should include a 1/4" ID bushing. Check fit and place in bag with bolts.

### Shipping Special Instruction

Packaged By: \_\_\_\_\_ Date: \_\_\_\_\_

Inspected By: Bill Date 08-13-07

08-14-07