



GAM Inspection Form

Record No. QRO-005-02
Revised: 09/29/05

Order #: 206059-1 Customer: IMAC Motion Cont Serial #'s G48345-G48350
Part Number: 700944 Type Code: RPL-H-064-050H-[N23-A03] Qty: 6

Verify mounting dimensions

- Motor Mfg:** Animatics **Model:** SM23XX
- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
 - Check pilot height > 0.062
 - Check bolt circle = 2.625
 - Check hole size fits for: .205
 - Check hole depth for flange thickness: 0.19
 - Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
 - Check shaft engagement > 0.81
 - Verify ratio and "smoothness" of gearbox by spinning input
 - Verify mounting bolts are correct qty and type of for all applicable adapters.
 - Verify access hole plug is present and clamping ring bolt is accessible.
 - Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
 - Verify key and keyways, if applicable
 - Verify output coupling bore size = 0.375
 - Verify shrink disc is present, if applicable
 - Verify order is complete.

Shipping Special Instruction

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
 - Drawing No: ARG503
- Notes:**
If order is for IMAC, make a copy of the inspection sheet and send in box for customer.
- *** Dan must be present to verify ***
- Motor bolts M5x16.

Packaged By: _____ Date: _____

Inspected By: Bill Date: 01.07.08



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s G47605-G47616

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

Qty: 12

Verify mounting dimensions

Motor Mfg: Animatics Model: SM23XX

- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
- Check pilot height > 0.062
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.19
- Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
- Check shaft engagement > 0.81
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size = 0.375
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
Drawing No: ARG503

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer.

*** Dan must be present to verify ***

Motor bolts M5x16.

Shipping Special Instruction

Empty box for shipping special instructions.

Packaged By: _____ Date: _____

Inspected By: Bill Date: 12.05.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s G47117-G47118

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

Qty: 2

Verify mounting dimensions

Motor Mfg: Animatics Model: SM23XX

- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
- Check pilot height > 0.062
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.19
- Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
- Check shaft engagement > 0.81
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size = 0.375
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
Drawing No: ARG503

Shipping Special Instruction

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer. Motor bolts M5x16.

Bill

Packaged By: _____

Date: _____

Inspected By: *Bill*

Date: *11.06.07*



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s G47119-G47122

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

Qty: 4

Verify mounting dimensions

Motor Mfg: Animatics Model: SM23XX

- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
- Check pilot height > 0.062
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.19
- Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
- Check shaft engagement > 0.81
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size = 0.375
- Verify shrink disc is present, if applicable
- Verify order is complete.

Shipping Special Instruction

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
- Drawing No: ARG503

Notes:

If order is for IMAC, make a copy of the inspection sheet and send in box for customer. Motor bolts M5x16.

Packaged By: _____ Date: _____

Inspected By: Bill Date: 11.06.07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s G45704-G45707

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

Qty: 4

Verify mounting dimensions

Motor Mfg: Animatics Model: SM23XX

- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
- Check pilot height > 0.062
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.19
- Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
- Check shaft engagement > 0.81
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size = 0.375
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
Drawing No: ARG503

Notes:

M5x16 Motor Bolt. Give copy of Inspection sheet to shipping for IMAC orders.

Shipping Special Instruction

Packaged By:

Steve R.

Date:

09-05-07

Inspected By:

Bill

Date:

09-05-07



GAM Inspection Form

Record No. QRO-005-02

Revised: 09/29/05

Order #: 206059-1

Customer: IMAC Motion Cont

Serial #'s G45608-G456173

Part Number: 700944

Type Code: RPL-H-064-050H-[N23-A03]

Qty: 26

Verify mounting dimensions

Motor Mfg: Animatics Model: SM23XX

- Check Pilot Diameter = 1.5 -0.003
** Check for EVERY adapter **
- Check pilot height > 0.062
- Check bolt circle = 2.625
- Check hole size fits for: .205
- Check hole depth for flange thickness: 0.19
- Check shaft diameter = 0.25 -0.0005
** Check for EVERY gearbox **
- Check shaft engagement > 0.81
- Verify ratio and "smoothness" of gearbox by spinning input
- Verify mounting bolts are correct qty and type of for all applicable adapters.
- Verify access hole plug is present and clamping ring bolt is accessible.
- Place bolts, plugs, and loose gears in a bag and wire to each individual gearbox.
- Verify key and keyways, if applicable
- Verify output coupling bore size = 0.375
- Verify shrink disc is present, if applicable
- Verify order is complete.

Assemble gearbox / verify appearance and label

- Clean gearbox and paint if necessary
- Mount input coupling to gearbox if applicable.
- Mount input adapter / lantern to gearbox if applicable.
- Verify label is correct to order
- Apply label to gearbox on a flat surface on gearbox.
- Apply clear plastic overlay label to top of original label.

Customer Specific Notes (Inspection)

None

Verify special options

- Verify all dimensions per GAM drawing
Drawing No: ARG503

Notes:

M5x16 Motor Bolt. Give copy of Inspection sheet to shipping for IMAC orders.

Shipping Special Instruction

Blank area for shipping instructions.

Packaged By: _____ Date: _____

Inspected By: Bull Date: 08-31-05