SUPPLIER DISPOSITION REQUEST (SDR)

(Form ANL-311 includes instructions and continuation sheet.)

(CHECK ONE)

☑ 1A. **Deviation Request**

☐ 1B. **Nonconformance Action Request**

2. **SDR No.** 3801-004

3. **SDR Date** 08/17/2005

4. **Supplier Name, Address, Telephone, Fax**

Metalex Manufacturing Inc.
5750 Cornell Road
Cincinnati, Ohio 45242
(513) 489-0507 phone
(513) 489-1020 fax

5. **Purchase Order No.** 5A06990

6. **Related Documents**

6.1 ANL drawing L143-110700 Rev.4 **Date**

7. Qty.	8. Describe Nonconforming Condition	9. Identify Requirement	10. Cause & Corrective Action
	1) Along with this form, Metalex has attached a sketch named SDR 3801-004, pages 1 and 2. This sketch outlines some additional "for manufacturing process only" holes that Metalex is requesting permission to add to the Strongback details. On each end of each part, (4) 5/8-11 tapped holes and (2) .6250" diameter dowel pin holes are requested to be added for internal use at Metalex.	Metalex requests direction from ANL on this item.	

SUPPLIER'S COMMENTS
(IF YES, EXPLAIN):

11. **Affects Form, Fit or Function**

☐ Yes ☑ No

12. **Affects Price**

☐ Yes ☑ No

13. **Affects Delivery**

☐ Yes ☑ No Only if this is unresolved when raw material is arrives.

14. **Recommended Disposition and Comments:**

Rob Schuermann - Director, Tech. Business Unit - 08/17/05

Rob Schuermann 8/17/05

15. SUPPLIER REPRESENTATIVE – TITLE – DATE

16. ANL REPRESENTATIVE – DATE

17. **ANL Disposition and Remarks:**

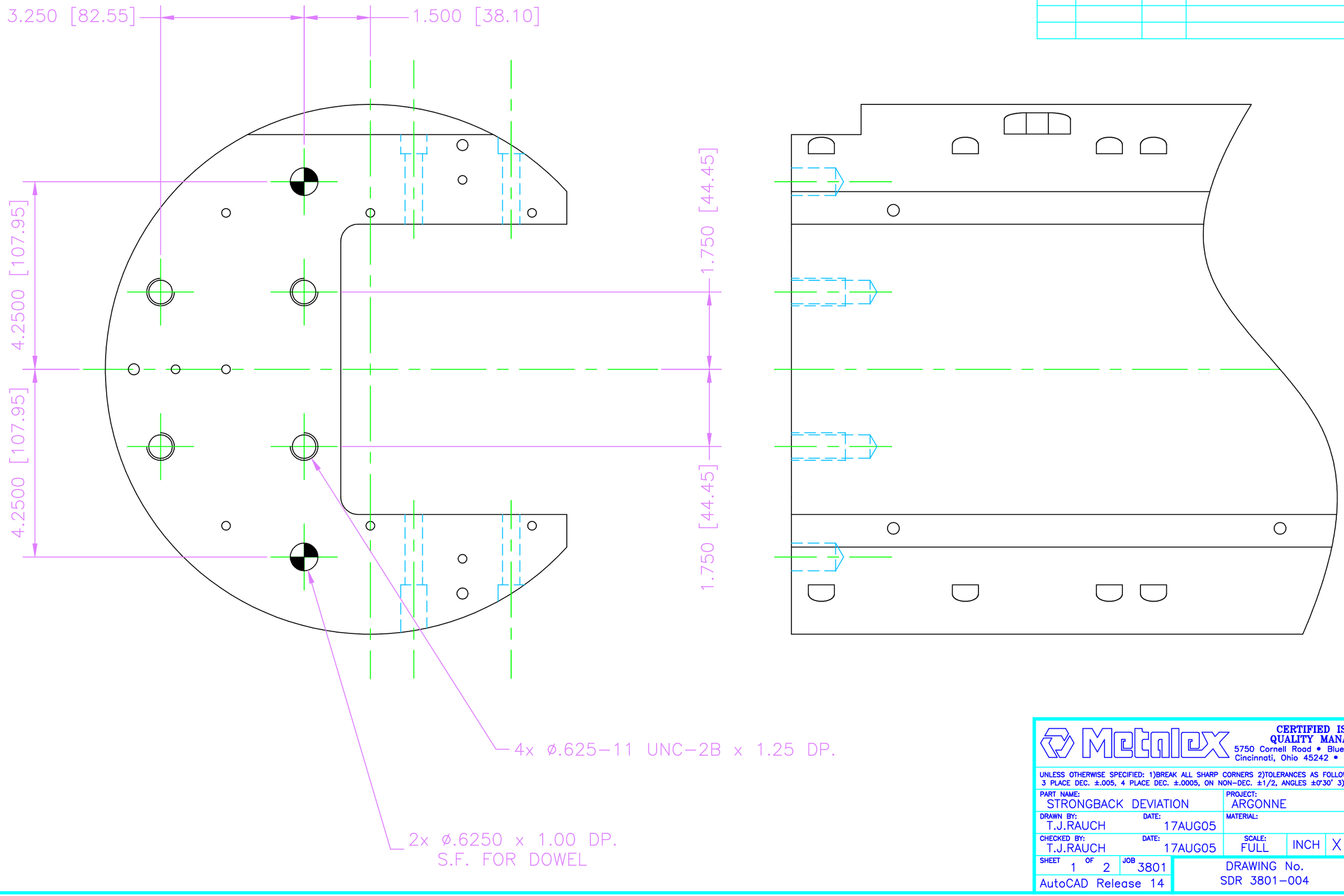
18. **Approved**

TECHNICAL REPRESENTATIVE – DATE

QUALITY ASSURANCE REPRESENTATIVE – DATE

PROCUREMENT REPRESENTATIVE – DATE

REV.	DATE	BY	DESCRIPTION

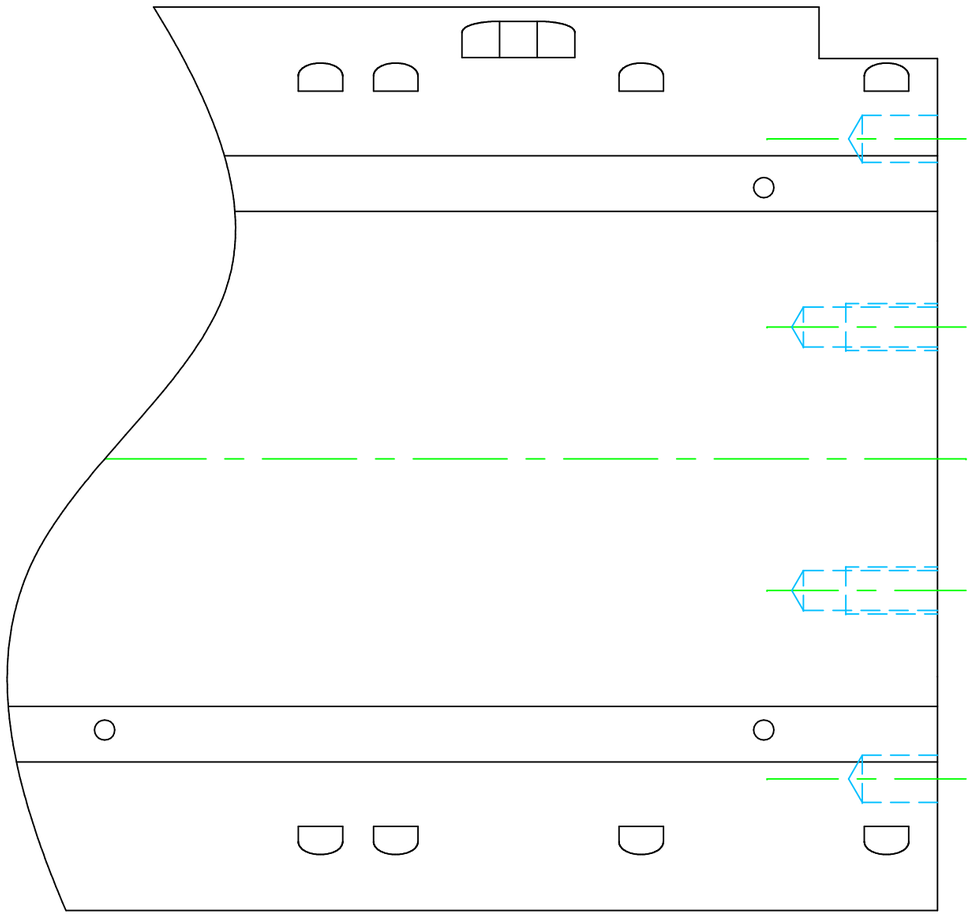


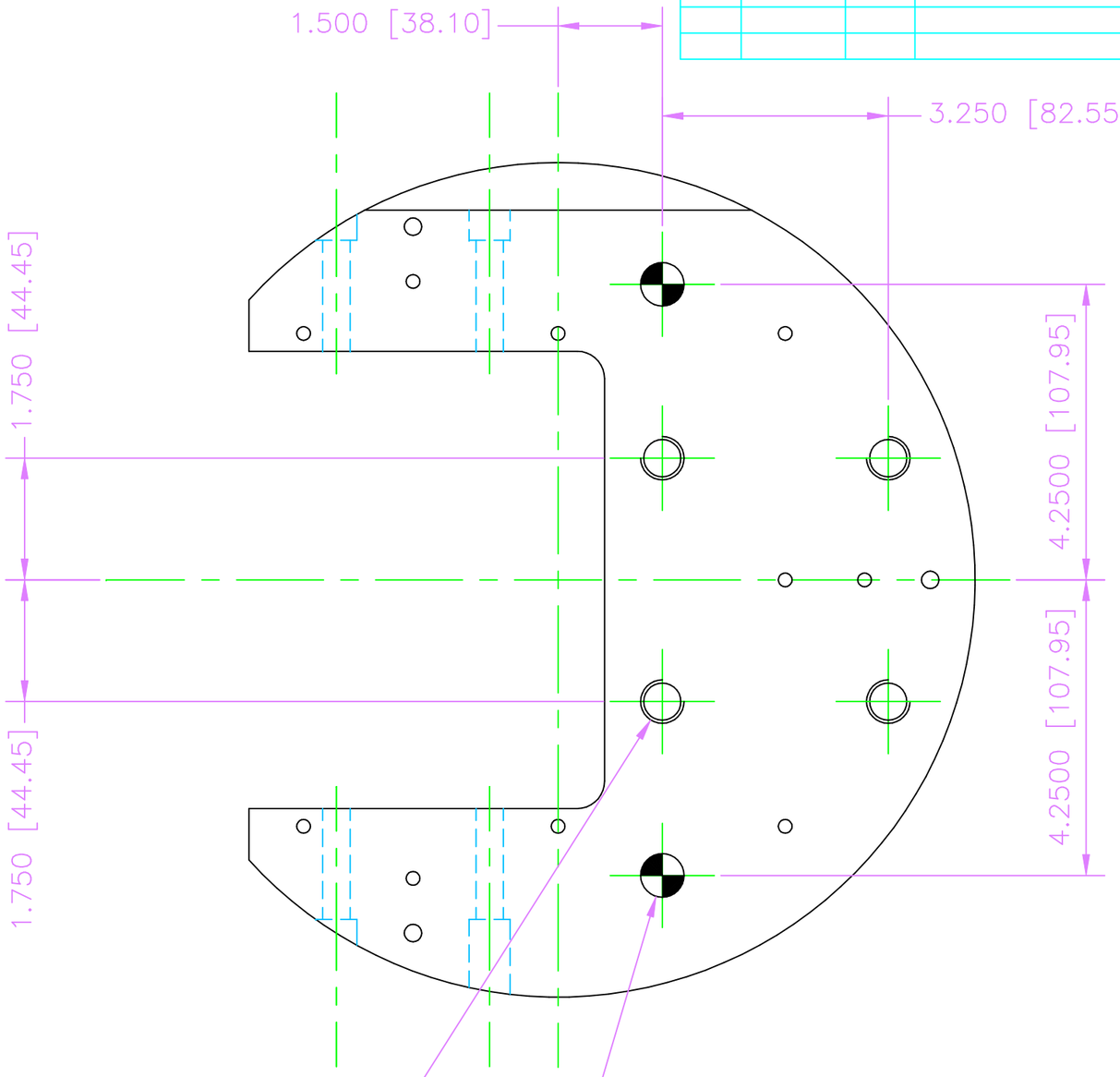
Metalex
CERTIFIED ISO 9001
QUALITY MANAGEMENT
5750 Cornell Road • Blue Ash Industrial Park
Cincinnati, Ohio 45242 • Ph. (513)489–0507

UNLESS OTHERWISE SPECIFIED: 1)BREAK ALL SHARP CORNERS 2)TOLERANCES AS FOLLOWS: 2 PLACE DEC. ±.02, 3 PLACE DEC. ±.005, 4 PLACE DEC. ±.0005, ON NON–DEC. ±1/2, ANGLES ±0°30' 3)√INDICATES 125 FINISH

PART NAME: STRONGBACK DEVIATION		PROJECT: ARGONNE			
DRAWN BY: T.J.RAUCH	DATE: 17AUG05	MATERIAL:		HEAT TREAT:	
CHECKED BY: T.J.RAUCH	DATE: 17AUG05	SCALE: FULL	INCH X	METRIC	
SHEET 1 OF 2	JOB 3801	DRAWING No. SDR 3801–004		REV. D	
AutoCAD Release 14					

REV.	DATE	BY	DESCRIPTION





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SHEET 2 OF 2	JOB 3801	DRAWING No. SDR 3801–004		REV. D	
AutoCAD Release 14					