SUPPLIER DISPOSITION REQUEST (SDR)

(Form ANL-311 includes instructions and continuation sheet.)

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(CHECK ONE)

☑ 1A. **Deviation Request**

☐ 1B. **Nonconformance Action Request**

2. SDR No. 25-10-10

3. SDR Date 10/10/2006

4. Supplier Name, Address, Telephone, Fax

Dial Machine, Inc
2902 Eastrock Dr.
Rockford, IL 61125

5. Purchase Order No. 51-0488

6. Related Documents

6.1 _____ Date _____

7. Qty.	8. Describe Nonconforming Condition	9. Identify Requirement	10. Cause & Corrective Action
Can accept	M12x1.75 Mounting Pad holes shifted. Tolerance - 1170.0+/-.100. Actual is -.111 thru -.136 2340.0 dim is within tolerance		Finish cut on datum-C- and went deeper than planned. All fastener holes in part are shifted about .060 to the left. The relationship of all hole patterns remain. These are the only holes that exceeded the tolerances.
Can accept	-B- surface tap holes. (16) M8x1.25mm 8 of 16 holes exceed positioning tolerance Tolerance --/-.200mm. Worst hole is +.250mm		

SUPPLIER'S COMMENTS
(IF YES, EXPLAIN):

11. Affects Form, Fit or Function
☐ Yes ☑ No

12. Affects Price
☐ Yes ☑ No

13. Affects Delivery
☐ Yes ☑ No

14. Recommended Disposition and Comments:
Accept deviations for this S/N only

15. SUPPLIER REPRESENTATIVE – TITLE – DATE: 10/10/06

16. ANL REPRESENTATIVE – DATE: 10/10/06

17. ANL Disposition and Remarks: Accept non-conformance for this S/N only.

18. Approved

TECHNICAL REPRESENTATIVE – DATE: Emil Frankenberg 10/10/06

QUALITY ASSURANCE REPRESENTATIVE – DATE: 10/11/06

PROCUREMENT REPRESENTATIVE – DATE: 10/13/06

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