SUPPLIER DISPOSITION REQUEST (SDR)

(Form ANL-311 includes instructions and continuation sheet.)

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(CHECK ONE)

☑ 1A. **Deviation Request**

☐ 1B. **Nonconformance Action Request**

2. **SDR No.** 27- 0-2

3. **SDR Date** 10/02/2006

4. Supplier Name, Address, Telephone, Fax

Dial Machine, Inc
2902 Eastrock Dr.
Rockford, IL 61125

5. Purchase Order No. 51-0488

6. Related Documents

6.1 _____ **Date** _____

7. Qty.	8. Describe Nonconforming Condition	9. Identify Requirement	10. Cause & Corrective Action
1	Strongback #27 15mm C'bores in along top of part are bored 1.5mm deeper than print dimension.		Cause - Raw material is not straight. There is no specific print tolerance. The C'bores, when put in at correct depth, left a less 100% seat for the bolt heads. The C'bores were made deeper, by enough to ensure a proper seating for bolt heads. Corrective action - No action may be necessary if designed bolt length has more than 1.5mm clearance. If not shorter bolts can be used.

SUPPLIER'S COMMENTS
(IF YES, EXPLAIN):

11. Affects Form, Fit or Function

☐ Yes ☐ No _____

12. Affects Price

☐ Yes ☑ No _____

13. Affects Delivery

☐ Yes ☑ No _____

14. Recommended Disposition and Comments:

Approve corrective action

10/3/06

15. SUPPLIER REPRESENTATIVE – TITLE – DATE

16. ANL REPRESENTATIVE – DATE

17. ANL Disposition and Remarks: The contractor's corrective action is acceptable. If bolt length becomes an issue, a washer will correct it.

18. Approved

10/04/06 — TECHNICAL REPRESENTATIVE – DATE

11/4/06 — QUALITY ASSURANCE REPRESENTATIVE – DATE

10/6/06 — PROCUREMENT REPRESENTATIVE – DATE

ANL-311 (6-98)